

Work Order ID 52042

September 14, 2009 2:37:44 PM



Page 1

Item ID: D407-781-025

Accept



Setup Start



Revision ID: A

Stop



Item Name: Floor Protector (Passenger Cabin)

Start Date: 09/14/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 09/16/2009 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan: *MF*Date: *09-09-14*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D407-781-025
CHG 001*HJ for BG 09/09/14*

110

0.00



Packaging

Pick Kit

Memo

0.00

Packaging

9/10/09 50 250

120

0.00



QC

QC4- 100% Inspect kits for completeness

Memo

0.00

Quality Control

*205 09/11/02**(12)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Cust Item ID:

Required Date: 09/16/2009 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo Identify and pack for shipping as per PPP D407-781-025 Location: PPP rev. <u>KEVA 40</u>	0.00							9/16/09
140	QC21- Final Inspection - Work Order Release	0.00							
	QC								
Quality Control	Memo	0.00							09/16/02 mf 09-10-30

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Picklist Print

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Work Order ID: 52042

Parent Item: D407-781-025RevA

Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 09/14/2009

Required Date: 09/16/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN525-10R6 - Screw	T2	Purchased	No			110	Each	218.0000	4.0000		9/10/09	SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

218

101203

218

D3800-1-100RevB

T2 @ 50

Manufactured

No

110

f

150.1300

16.6660

Hook and Loop Strip (1" Soft)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

150.13

43558

0.13

50912

150

cut 2 strips of 50.0" long → measure 8 1/2" x 1/2"

2x SP

9/10/09

SP

52694

(2x)

2x SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 52042

Parent Item: D407-781-025RevA

Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 09/14/2009

Required Date: 09/16/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3800-3-100RevB		Manufactured	No			110	f	156.2400	16.6660			
-----------------	--	--------------	----	--	--	-----	---	----------	---------	--	--	--



Hook and Loop Strip (1" Hard)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

40.24

43560

0.13

44831

40.11

Main Warehouse

ST134

116

50541

116

cut 2 strips of 50.0" long - measure 5x16/29

D3940-1RevA

Manufactured No

110

Each

0.0000

2.0000



Floor Protector (407)

9/10/29 SL

52693

2x SL

B52094 9/10/29 (3x) SL

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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REFERENCE ONLY

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DART AEROSPACE LTD.

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	2	D3931-1	ANGLE
	4	MS35207-262	SCREW
	8	AN960C10L	WASHER
	8	MS21042L3	NUT
18	8	MS24694S50	SCREW

D206-781-571 Hat Bin Kit

Qty -571	Part Number	Description
X	D206-781-571	HAT BIN KIT
1	D3850-1	HAT BIN
6	D3851-1	DOUBLER
4	AN525-10R8	SCREW

5.4 BELL 407

D206-781-011 Floor Protector Kit (PILOT AND CO-PILOT)

Qty -011	Part Number	Description
X	D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1	D3874-1	FLOOR PROTECTOR, CO-PILOT
1	D3874-2	FLOOR PROTECTOR, PILOT
2	D3800-1-100-300	LOOP STRIP
2	D3800-3-100-300	HOOK STRIP
2	AN4-13A	BOLT
2	AN960JD416	WASHER
2	NAS43DD4-20	SPACER
1	NAS43DD4-64	SPACER

D407-781-025 FLOOR PROTECTOR KIT (PASSENGER CABIN)

Qty -025	Part Number	Description
X	D407-781-025	FLOOR PROTECTOR KIT (PASSENGER CABIN)
1	D3940-1	FLOOR PROTECTOR, PASSENGER
2	D3800-1-100-500	LOOP STRIP
2	D3800-3-100-500	HOOK STRIP
2	AN525-10R6	SCREW

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